



PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	3	AB24	24" ANGLE BRACKET	22 in	2.91	8.73
2	2	SS38R-36	3/8" X 36" THREADED ROD (STAINLESS STEEL)		1.13	2.26
3	4	SQW38	3/8" SQUARE WASHER	2 in	0.29	1.16
4	16	SS38NUT	3/8" SS HEX NUT		0.02	0.29
5	16	SS38LW	3/8" SS LOCKWASHER		0.01	0.11
6	16	SS38FW	3/8" STAINLESS FLATWASHER		0.01	0.15
TOTAL WT. #						12.69

TOLERANCE NOTES
 TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
 SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
 DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
 LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
 BENDS ARE $\pm 1/2$ DEGREE
 ALL OTHER MACHINING ($\pm 0.030"$)
 ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION		ANGLE BRACKET TRAPEZE TRIPLE	
CPD NO.	DRAWN BY	ENG. APPROVAL	
semb	CEK 10/13/2011		
CLASS	SUB	DRAWING USAGE	CHECKED BY
81	01	CUSTOMER	RCH 2/17/2012

 A valmont COMPANY	Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX
	Engineering Support Team: 1-888-753-7446
PART NO.	A24K-3
DWG. NO.	A24K-3