



PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	2	SCX4	CROSSOVER PLATE	8 1/2 in	6.02	12.04
2	16	G12FW	1/2" HDG USS FLATWASHER		0.03	0.55
3	16	G12LW	1/2" HDG LOCKWASHER		0.01	0.22
4	16	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	1.15
5	4	G12R-8	1/2" x 8" THREADED ROD (HDG.)		0.35	1.41
6	4	X-UB1212	1/2" X 2-1/2" X 4-1/2" X 2" U-BOLT (HDG.)		0.63	2.50
					TOTAL WT. #	17.87

3-1/2" O.D." TO 4-1/2" O.D.
EXISTING STANDOFF ARM

2-3/8" O.D. PIPES ONLY
(ORDERED SEPARATELY)

TOLERANCE NOTES
 TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
 SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
 DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
 LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
 BENDS ARE $\pm 1/2$ DEGREE
 ALL OTHER MACHINING ($\pm 0.030"$)
 ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT
 INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF
 VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION		BACK TO BACK PIPE MOUNT	
CPD NO.	DRAWN BY	ENG. APPROVAL	
	CEK 1/17/2013		
CLASS	SUB	DRAWING USAGE	CHECKED BY
81	03	CUSTOMER	BMC 1/18/2013

 A valmont COMPANY	Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX
	Engineering Support Team: 1-888-753-7446
PART NO.	BBPM-K1
DWG. NO.	BBPM-K1