



PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	24	G12FW	1/2" HDG USS FLATWASHER		0.03	0.82
2	16	G12LW	1/2" HDG LOCKWASHER		0.01	0.22
3	16	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	1.15
4	4	G12R-8	1/2" x 8" THREADED ROD (HDG.)		0.35	1.41
5	2	SCX3	CROSSOVER PLATE	9 1/4 in	7.19	14.38
6	4	X-115765	5" V-CLAMP		1.02	4.07
7	8	G12065	1/2" x 6-1/2" HDG HEX BOLT GR5 FULL THREAD	6 1/2 in	0.41	3.28
					<b>TOTAL WT. #</b>	<b>25.33</b>

**TOLERANCE NOTES**

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:  
 SAWED, SHEARED AND GAS CUT EDGES ( $\pm 0.030"$ )  
 DRILLED AND GAS CUT HOLES ( $\pm 0.030"$ ) - NO CONING OF HOLES  
 LASER CUT EDGES AND HOLES ( $\pm 0.010"$ ) - NO CONING OF HOLES  
 BENDS ARE  $\pm 1/2$  DEGREE  
 ALL OTHER MACHINING ( $\pm 0.030"$ )  
 ALL OTHER ASSEMBLY ( $\pm 0.060"$ )

PROPRIETARY NOTE:  
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION		UNIVERSAL BACK TO BACK PIPE MOUNT	
CPD NO.	DRAWN BY	ENG. APPROVAL	
	CEK 1/30/2013		
CLASS	SUB	DRAWING USAGE	CHECKED BY
81	03	CUSTOMER	BMC 1/30/2013

 A valmont COMPANY	Engineering Support Team: 1-888-753-7446	Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX
	PART NO. <b>BBPM-U</b>	DWG. NO. <b>BBPM-U</b>