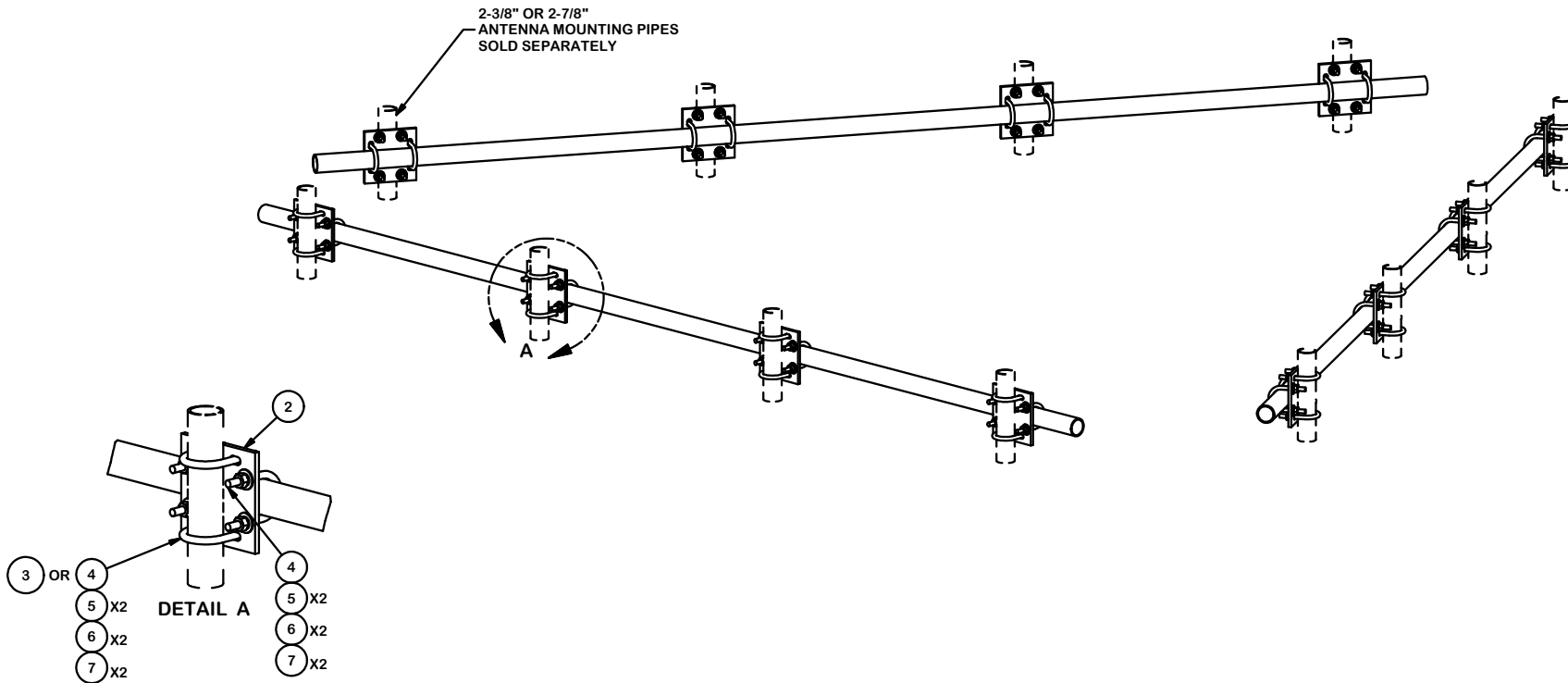


PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	3	P2150	2-3/8" O.D. X 150" SCH 40 GALVANIZED PIPE	150 in	45.77	137.31
2	12	SCX2	CROSSOVER PLATE	7 in	4.80	57.56
3	24	X-UB1300	1/2" X 3" X 5" X 2" U-BOLT (HDG.)		0.70	16.72
4	48	X-UB1212	1/2" X 2-1/2" X 4-1/2" X 2" U-BOLT (HDG.)		0.63	30.01
5	96	G12FW	1/2" HDG USS FLATWASHER	3/32 in	0.03	3.27
6	96	G12LW	1/2" HDG LOCKWASHER	1/8 in	0.01	1.33
7	96	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	6.88
					TOTAL WT. #	253.08



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
 SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
 DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
 LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
 BENDS ARE $\pm 1/2$ DEGREE
 ALL OTHER MACHINING ($\pm 0.030"$)
 ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION
**HANDRAIL KIT
 FOR CAGE**

CPD NO.	DRAWN BY CEK	8/2/2017	ENG. APPROVAL
CLASS 81	SUB 02	DRAWING USAGE CUSTOMER	CHECKED BY BMC
			8/4/2017

SITE PRO 1
 A valmont COMPANY

Engineering Support Team:
 1-888-753-7446

Locations:
 New York, NY
 Atlanta, GA
 Los Angeles, CA
 Plymouth, IN
 Salem, OR
 Dallas, TX

PART NO.	CAGE-HRK	PAGE
DWG. NO.	CAGE-HRK	1 OF 1