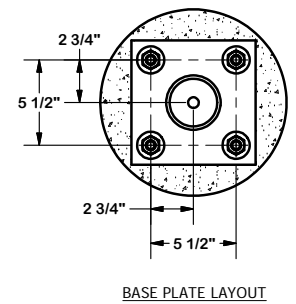
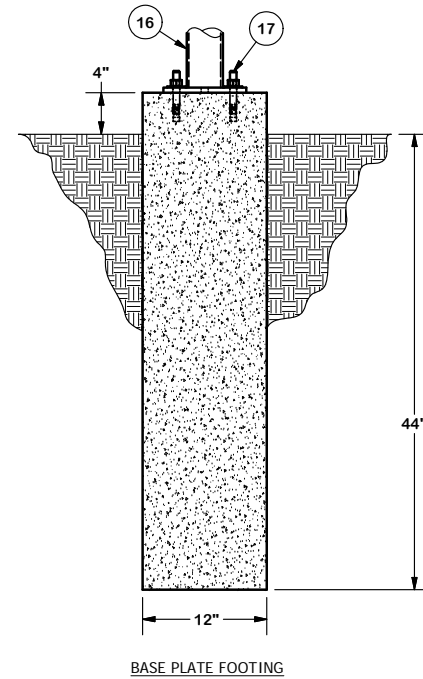


PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	GRS24	24" X 10' GRIP SPAN BRIDGE CHANNEL		67.98	67.98
2	2	HHD24	24" UNIVERSAL CANTILEVER		14.10	28.20
3	4	X-UB1358	1/2" X 3-5/8" X 5-1/2" X 3" U-BOLT (HDG.)		0.77	3.09
4	8	G12FW	1/2" HDG USS FLATWASHER		0.03	0.27
5	8	G12LW	1/2" HDG LOCKWASHER		0.01	0.11
6	8	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	0.57
7	2	PC312	3-1/2" FENCE POST CAP		0.59	1.17
8	4	SPLICE	SPLICE FOR GRIP STRUT	7 3/8 in	0.53	2.10
10	28	G38FW	3/8" HDG USS FLATWASHER		0.01	0.33
11	14	G3803	3/8" x 3" HDG HEX BOLT GR5		0.12	1.70
12	14	G38LW	3/8" HDG LOCKWASHER		0.01	0.09
13	14	G38NUT	3/8" HDG HEAVY 2H HEX NUT		0.03	0.47
14	3	X-VT18	18" UNIVERSAL VERTICAL TRAPEZE		5.97	17.92
15	6	SQW38	3/8" SQUARE WASHER (GALV.)	2 in	0.27	1.64
16	2	X-SP126	BASE SHOE PLATE PIPE COLUMN		92.98	185.97
17	8	SWA585	5/8" X 5" STAINLESS WEDGE ANCHOR		0.61	4.85
					TOTAL WT. #	305.30



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
 SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
 DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
 LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
 BENDS ARE $\pm 1/2$ DEGREE
 ALL OTHER MACHINING ($\pm 0.030"$)
 ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION		24" GRIP-SPAN ICE BRIDGE KIT WITH VERTICAL T-BRACKET	
CPD NO.	DRAWN BY	ENG. APPROVAL	
	CEK	8/1/2011	
CLASS	SUB	DRAWING USAGE	CHECKED BY
		CUSTOMER	KAC 6/13/2012

Engineering Support Team:
1-888-753-7446

A valmont COMPANY

Locations:
New York, NY
Atlanta, GA
Los Angeles, CA
Plymouth, IN
Salem, OR
Dallas, TX

PART NO.	IB24B-V	1 OF 1
DWG. NO.	IB24B-V	