### Parts List

<table>
<thead>
<tr>
<th>Item</th>
<th>QTY</th>
<th>Part No.</th>
<th>Part Description</th>
<th>Length</th>
<th>Unit Wt.</th>
<th>Net Wt.</th>
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</thead>
<tbody>
<tr>
<td>1</td>
<td>2</td>
<td>X-154463</td>
<td>Universal Pipe Mounting Plate (Inner)</td>
<td>10.52</td>
<td>21.03</td>
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<tr>
<td>2</td>
<td>2</td>
<td>X-155561</td>
<td>Universal Pipe Mounting Plate (Outer)</td>
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<td>26.31</td>
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<td>4</td>
<td>X-159999</td>
<td>Backing Plate</td>
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<td>G5602</td>
<td>5/8&quot; x 2&quot; HDG Hex Bolt GR5</td>
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<td>1.09</td>
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<tr>
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<td>4</td>
<td>G58FW</td>
<td>5/8&quot; HDG USS Flatwasher</td>
<td>0.07</td>
<td>0.28</td>
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<tr>
<td>6</td>
<td>4</td>
<td>G58LW</td>
<td>5/8&quot; HDG Lockwasher</td>
<td>0.03</td>
<td>0.10</td>
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<tr>
<td>7</td>
<td>4</td>
<td>G58NUT</td>
<td>5/8&quot; HDG Heavy 2H Hex Nut</td>
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<td>8</td>
<td>4</td>
<td>X-UB1458</td>
<td>1/2&quot; x 4-5/8&quot; x 7&quot; x 3&quot; Galv U-Bolt</td>
<td>0.97</td>
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<td>1/2&quot; x 4&quot; HDG Hex Bolt GR5 Full Thread</td>
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<td>11</td>
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<td>G12FW</td>
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</tbody>
</table>

**Total Wt. #**: 90.12

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**TOLERANCE NOTES**

- Tolerances on dimensions, unless otherwise noted, are:
  - Sawed, Sheared and Gas Cut Edges (± 0.030")
  - Drilled and Gas Cut Holes (± 0.030")
  - No Coning of Holes
  - Laser Cut Edges and Holes (± 0.010")
  - No Coning of Holes
  - Bends are ± 1/2 degree
  - All other maching (± 0.030")
  - All other assembly (± 0.060")

**Description**

R5 Universal Pipe Mount Kit

**For 1-1/2" to 4-1/2" OD Pipe Legs**

**Drawing Usage**

1. OFFICE
2. REFERENCE
3. CUSTOMER

**Engineering Support Team**

1-888-753-7446

**Locations**

- New York, NY
- Atlanta, GA
- Los Angeles, CA
- Plymouth, IN
- Salem, OR
- Dallas, TX

**(valmont)**

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### Diagrams

- **Detail A**
  - Used for 4-1/2” OD Pipe Leg
- **Detail B**
  - Used for 2-3/8” OD Leg

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**Notes**

- The data and techniques contained in this drawing are proprietary information of Valmont Industries and considered a trade secret. Any use or disclosure without the consent of Valmont Industries is strictly prohibited.