TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
SAWED, SHEARED AND GAS CUT EDGES (±0.030")
DRILLED AND GAS CUT HOLES (±0.030") - NO CONING OF HOLES
LASER CUT EDGES AND HOLES (±0.010") - NO CONING OF HOLES
BENDS ARE ±1/2 DEGREE
ALL OTHER MACHINING (±0.030")
ALL OTHER ASSEMBLY (±0.060")

TOLERANCE NOTES

THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

PARTS LIST

<table>
<thead>
<tr>
<th>ITEM</th>
<th>QTY</th>
<th>PART NO.</th>
<th>PART DESCRIPTION</th>
<th>LENGTH</th>
<th>UNIT WT.</th>
<th>NET WT.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>8</td>
<td>SCP</td>
<td>CLAMP HALF, 1/2&quot; THICK, 5-7/8&quot;</td>
<td>1.25</td>
<td>1.00</td>
<td>10.00</td>
</tr>
<tr>
<td>2</td>
<td>B</td>
<td>C</td>
<td>1/2&quot; THREADED ROD</td>
<td>D</td>
<td>E</td>
<td>F</td>
</tr>
<tr>
<td>3</td>
<td>16</td>
<td>G12NUT</td>
<td>1/2&quot; HDG HEAVY ZN 2H HEX NUT</td>
<td>0.07</td>
<td>1.14</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>16</td>
<td>G12LW</td>
<td>1/2&quot; HDG LOCK WASHER</td>
<td>0.01</td>
<td>0.22</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>16</td>
<td>G12FW</td>
<td>1/2&quot; HDG U.S. FLAT WASHER</td>
<td>0.03</td>
<td>0.54</td>
<td></td>
</tr>
</tbody>
</table>

VARIABLE PARTS TABLE

<table>
<thead>
<tr>
<th>ASSEMBLY &quot;A&quot;</th>
<th>QTY &quot;B&quot;</th>
<th>PART &quot;C&quot;</th>
<th>LENGTH &quot;D&quot;</th>
<th>UNIT WT. &quot;E&quot;</th>
<th>NET WT. &quot;F&quot;</th>
<th>TOTAL WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>SCP08K</td>
<td>4</td>
<td>G12R-8</td>
<td>8&quot;</td>
<td>.45</td>
<td>1.78</td>
<td>13.23</td>
</tr>
<tr>
<td>SCP10K</td>
<td>4</td>
<td>G12R-10</td>
<td>10&quot;</td>
<td>.56</td>
<td>2.23</td>
<td>13.68</td>
</tr>
</tbody>
</table>

DESCRIPTION
PIPE TO PIPE CLAMP SET
1-1/2" TO 3-1/2" PIPE
1/2" THICK CLAMP

SEE ASSEMBLY "A"

PIPE NO.
KC8
DRAVEN BY
8/21/2012
ENG. APPROVAL
PART NO.
SEE ASSEMBLY "A"
SCPxxK
CLAS SUB
81 01
DRAWING USAGE
CUSTOMER
CHECKED BY
CEK
DRG. NO.
2/18/2013