



**PARTS LIST**

| ITEM | QTY | PART NO. | PART DESCRIPTION               | LENGTH | UNIT WT. | NET WT. |
|------|-----|----------|--------------------------------|--------|----------|---------|
| 1    | 2   | BBS      | SMALL TO SMALL, BACK TO BACK   |        | 2.50     | 5.00    |
| 2    | 4   | SCP      | CLAMP HALF, 1/2" THICK, 5-7/8" |        | 1.25     | 5.00    |
| 3    | A   | B        | 1/2" THREADED ROD              | D      | E        | F       |
| 4    | 16  | G12NUT   | 1/2" HDG HEAVY 2H HEX NUT      |        | 0.07     | 1.14    |
| 5    | 16  | G12LW    | 1/2" HDG LOCKWASHER            |        | 0.01     | 0.22    |
| 6    | 16  | G12FW    | 1/2" HDG USS FLATWASHER        |        | 0.03     | 0.54    |

**VARIABLE PARTS TABLE**

| ASSEMBLY "A" | QTY "B" | PART "C" | LENGTH "D" | UNIT WT. "E" | NET WT. "F" | TOTAL WEIGHT |
|--------------|---------|----------|------------|--------------|-------------|--------------|
| SCP08W       | 4       | G12R-8   | 8"         | .45          | 1.78        | 13.22        |
| SCP10W       | 4       | G12R-10  | 10"        | .56          | 2.23        | 13.67        |

**TOLERANCE NOTES**

**TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:**  
 SAWED, SHEARED AND GAS CUT EDGES ( $\pm 0.030"$ )  
 DRILLED AND GAS CUT HOLES ( $\pm 0.030"$ ) - NO CONING OF HOLES  
 LASER CUT EDGES AND HOLES ( $\pm 0.010"$ ) - NO CONING OF HOLES  
 BENDS ARE  $\pm 1/2$  DEGREE  
 ALL OTHER MACHINING ( $\pm 0.030"$ )  
 ALL OTHER ASSEMBLY ( $\pm 0.060"$ )

**PROPRIETARY NOTE:**  
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION  
**WELDED PIPE TO PIPE CLAMP SET**  
 1-1/2" TO 3-1/2" PIPE  
 1/2" THICK CLAMP



Locations:  
 New York, NY  
 Atlanta, GA  
 Los Angeles, CA  
 Plymouth, IN  
 Salem, OR  
 Dallas, TX  
 Engineering Support Team:  
 1-888-753-7446

|         |               |               |
|---------|---------------|---------------|
| CPD NO. | DRAWN BY      | ENG. APPROVAL |
|         | KC8 8/21/2012 |               |
| CLASS   | DRAWING USAGE | CHECKED BY    |
| 81      | CUSTOMER      | CEK 2/17/2013 |

|          |                  |        |
|----------|------------------|--------|
| PART NO. | SEE ASSEMBLY "A" | PAGE   |
| DWG. NO. | SCPxxW           | 1 OF 1 |