# PARTS LIST

<table>
<thead>
<tr>
<th>ITEM</th>
<th>QTY</th>
<th>PART NO.</th>
<th>PART DESCRIPTION</th>
<th>LENGTH</th>
<th>UNIT WT.</th>
<th>NET WT.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>X-SV197-36</td>
<td>SUPPORT ARM WELDMENT - 36&quot;</td>
<td>36&quot;</td>
<td>67.29</td>
<td>67.29</td>
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<tr>
<td>2</td>
<td>4</td>
<td>A58234</td>
<td>5/8&quot; x 2-3/4&quot; HDG A325 HEX BOLT</td>
<td>3/4&quot;</td>
<td>0.36</td>
<td>1.42</td>
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<tr>
<td>3</td>
<td>4</td>
<td>A58FW</td>
<td>5/8&quot; HDG A32S FLAT WASHER</td>
<td>3/4&quot;</td>
<td>0.03</td>
<td>0.14</td>
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<td>4</td>
<td>4</td>
<td>A58LW</td>
<td>5/8&quot; HDG LOCK WASHER</td>
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<td>0.10</td>
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<td>5</td>
<td>4</td>
<td>A58NUT</td>
<td>5/8&quot; HDG A325 HEX NUT</td>
<td>3/4&quot;</td>
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<td>0.52</td>
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</tbody>
</table>

**TOTAL WT. #**  69.48

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**TOLERANCE NOTES**

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
- SAWS, SHEARED AND GAS CUT EDGES (± 0.030")
- DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES
- LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES
- BENDS ARE ± 1/2 DEGREE
- ALL OTHER MACHINING (± 0.030")
- ALL OTHER ASSEMBLY (± 0.060")

**PROPRIETARY NOTE:**

THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

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**DESIGNATION:**

36" SUPPORT ARM

**DRAWN BY:**

CEK  4/14/2011

**ENGINEERING APPROVAL:**

4470  SVMG  1-888-376-7446

**LOCATIONS:**

New York, NY
Atlanta, GA
Los Angeles, CA
Plymouth, IN
Salem, OR
Dallas, TX

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**CLASSIFICATION:**

81  01  CUSTOMER

**DRAWING NUMBER:**

SV197-36

**CHECKED BY:**

BMC  4/14/2011