



PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	X-SV197-36	SUPPORT ARM WELDMENT - 36"		67.29	67.29
2	4	A58234	5/8" x 2-3/4" HDG A325 HEX BOLT		0.36	1.42
3	4	A58FW	5/8" HDG A325 FLATWASHER		0.03	0.14
4	4	G58LW	5/8" HDG LOCKWASHER		0.03	0.10
5	4	A58NUT	5/8" HDG A325 HEX NUT		0.13	0.52
					TOTAL WT. #	69.48

TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
 SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
 DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
 LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
 BENDS ARE $\pm 1/2$ DEGREE
 ALL OTHER MACHINING ($\pm 0.030"$)
 ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION			36" SUPPORT ARM
CPD NO.	DRAWN BY	ENG. APPROVAL	
4470	CEK 4/14/2011		
CLASS	SUB	DRAWING USAGE	CHECKED BY
81	01	CUSTOMER	BMC 4/14/2011

 A valmont COMPANY	Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX		
	Engineering Support Team: 1-888-753-7446		
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DWG. NO.	SV197-36		